



# Supplier Quality Questionnaire

Date: \_\_\_\_\_

Company Name: \_\_\_\_\_

Address (include city/state/zip): \_\_\_\_\_

Company Website: \_\_\_\_\_

Manufacturing Address(es) (if different) \_\_\_\_\_

Quality Representative: \_\_\_\_\_ Title: \_\_\_\_\_

Email: \_\_\_\_\_ Phone: \_\_\_\_\_

**Business Information:**

Business Type:  Sales Office  Manufacturer  Distributor  Design  Other \_\_\_\_\_

Typical products/services \_\_\_\_\_

Years in Business \_\_\_\_\_ Years at current location \_\_\_\_\_ Square footage \_\_\_\_\_ Number of Employees \_\_\_\_\_

% of business that is military or govt. work: \_\_\_\_\_

**If your Quality System is ISO certified, completion of sections 1 – 12 is not required.**

**Please return this page with a copy of your certificate and Quality Manual to Hays Fluid Controls**

\_\_\_\_\_  
Questionnaire Completed By Title Date



Completion of the following sections is required if not ISO certified.

Please answer **YES**, **NO** or **N/A** and provide additional information as needed.

(All questions answered "NO" require explanation in section 12.0)

**1.0 Quality Management & Control**

**Y N**

- 1.1 Is there a Quality Control organization in your company?  Y  N
- 1.2 Do you have a Quality Manual? **(Please attach copy)**  Y  N
  - 1.2.1 Revision Level & Date \_\_\_\_\_
- 1.3 Highest level of Quality System compliance
  - ISO 9001:2008
  - MIL-Q-9858A
  - MIL-I-45208A
  - Best Commercial Practice (BCP)
  - Other (please list) \_\_\_\_\_

**Y N**

- 1.4 Is there an organizational chart available? **(please attach copy)**  Y  N

**2.0 Requirements Related to Product**

**Y N N/A**

- 2.1 Are product requirements reviewed prior to commitment?  Y  N  N/A
- 2.2 Has it been determined that the company can meet those requirements?  Y  N  N/A
- 2.3 Are records being maintained of these reviews?  Y  N  N/A

**3.0 Design and Document Control**

**Y N N/A**

- 3.1 Are there written design review procedures?  Y  N  N/A
- 3.2 Are all drawings and specifications current?  Y  N  N/A
- 3.3 Are document revisions controlled?  Y  N  N/A
- 3.4 Are obsolete documents secured to prevent use?  Y  N  N/A

**4.0 Process Controls**

**Y N N/A**

- 4.1 Are written work instructions used?  Y  N  N/A
- 4.2 Are personnel trained in the processes being performed?  Y  N  N/A

**5.0 Inspection and Test**

**Y N N/A**

- 5.1 Do you have written inspection instructions?  Y  N  N/A
- 5.2 Is inspection performed for incoming product to PO requirements?  Y  N  N/A
- 5.3 Is in-process inspection being performed?  Y  N  N/A
- 5.4 Is final inspection being performed before product is shipped to customer?  Y  N  N/A
- 5.5 Is training of inspectors provided?  Y  N  N/A
- 5.6 Is material and product testing being performed where required?  Y  N  N/A
- 5.7 Are there written test instructions?  Y  N  N/A



Please answer **YES**, **NO** or **N/A** and provide additional information as needed.

(All questions answered "NO" require explanation in section 12.0)

**6.0 Inspection Measurement and Test Equipment**

**Y N N/A**

- 6.1 Is there a written calibration control plan for measurement & test equipment?
- 6.2 Is there a system for periodic recall of equipment for re-calibration?
- 6.3 Is calibration performed by you?
- 6.3.1. If not, list calibration house(s) used: \_\_\_\_\_
- 6.4 Do you keep calibration records on file?
- 6.5 Is calibrated equipment traceable to a control number, date calibrated and next due date?

**7.0 Handling, Storage, Packaging and Delivery**

**Y N N/A**

- 7.1 Is equipment handled to ensure that the quality of the product is maintained, and that damage, deterioration, loss and substitution are prevented?
- 7.2 Is accompanying paperwork identified with traceability info (PO, Lot# etc.)?
- 7.3 Is material shelf life tracked and controlled?
- 7.4 Are packaging instructions available?

**8.0 Supplier Control**

**Y N N/A**

- 8.1 Are all applicable requirements flowed down to sub-tier suppliers?
- 8.2 Is supplier performance being tracked?

**9.0 Control of Nonconforming Product**

**Y N N/A**

- 9.1 Is material that does not meet requirements segregated from other material?
- 9.2 Is nonconforming material identified?
- 9.3 Is approval to use or re-work nonconforming material obtained?
- 9.4 Is re-worked or repaired material re-inspected for conformance?
- 9.5 Is there a recall system for parts found to be non-conforming after delivery?

**10.0 Corrective Action, Feedback and Product Improvement**

**Y N N/A**

- 10.1 Is there a written corrective action process?
- 10.2 Are root causes determined and documented?
- 10.3 Is effectiveness of corrective actions determined?
- 10.4 Is data and trend analysis performed?
- 10.5 Is customer feedback used?



Please answer **YES**, **NO** or **N/A** and provide additional information as needed.

(All questions answered "NO" require explanation in section 12.0)

**11.0 Control of Records**

**Y    N    N/A**

11.1 Are records of inspection and test maintained on file?

    

11.1.1. If yes, how long are records kept? \_\_\_\_\_

11.2 Do these records indicate the actual measurement and/or test results,  
part number accepted/rejected and who performed the inspection or test?

    

**12.0 Comments**

12.1 If you answered "**NO**" to any of the above questions, please list question number and explain below:

**Please return this completed questionnaire along with applicable documentation to Hays Fluid Controls**